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1. Identification

Product identifier used on the label

Opticut GPM

Recommended use of the chemical and restriction on use

Recommended use*: cooling lubricants Unsuitable for use: None known

Details of the supplier of the safety data sheet

Company:

Chemetall U.S., Inc. for Lighthouse Lubricants, Inc. 675 Central Avenue
New Providence, NJ 07974 – USA
+1 800 526-4473
sds.na-chemetall@basf.com

Emergency telephone number

Telephone: 800-424-9300, 1-703-527-3887

Other means of identification

2. Hazards Identification

According to Regulation 2012 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

Classification of the product

STOT RE 1 Specific target organ toxicity — repeated

exposure

Aquatic Acute 2 Hazardous to the aquatic environment - acute

Label elements

Pictogram:

^{*} The "Recommended use" identified for this product is provided solely to comply with a Federal requirement and is not part of the seller's published specification. The terms of this Safety Data Sheet (SDS) do not create or infer any warranty, express or implied, including by incorporation into or reference in the seller's sales agreement.

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Signal Word:

Danger

Hazard Statement:

H401 Toxic to aquatic life.

H372 Causes damage to organs through prolonged or repeated exposure.

Precautionary Statements (Prevention):

P273 Avoid release to the environment.
P260 Do not breathe dust or mist.

P270 Do not eat, drink or smoke when using this product.

P264 Wash with plenty of water and soap thoroughly after handling.

Precautionary Statements (Response):

P314 Get medical advice/attention if you feel unwell.

Precautionary Statements (Disposal):

P501 Dispose of contents/container to hazardous or special waste collection

point.

Hazards not otherwise classified

If applicable information is provided in this section on other hazards which do not result in classification but which may contribute to the overall hazards of the substance or mixture.

3. Composition / Information on Ingredients

According to Regulation 2012 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

CAS Number	Weight %	Chemical name
102-71-6	>= 5.0 - < 7.0%	Alkanolamine
9038-95-3	>= 1.0 - < 3.0%	Oxirane, methyl-, polymer with oxirane, monobutyl ether

4. First-Aid Measures

Description of first aid measures

General advice:

First aid personnel should pay attention to their own safety. Remove affected person from danger area. Remove contaminated clothes, undergarments and shoes immediately. Call a poison control center or physician for treatment advice.

If inhaled:

Remove the affected individual into fresh air and keep the person calm. If symptoms persist, seek medical advice.

If on skin:

Wash affected areas thoroughly with soap and water. If symptoms persist, seek medical advice.

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If in eyes:

Contact lenses should be removed. Hold eyelids open and flush with copious amounts of clean, fresh water or a special eyewash solution and seek medical advice. If irritation develops, seek immediate medical attention.

If swallowed:

Rinse mouth immediately with water. Do not induce vomiting unless told to by a poison control center or doctor. Seek medical attention if necessary.

Most important symptoms and effects, both acute and delayed

Symptoms: The most important known symptoms and effects are described in the labelling (see section 2) and/or in section 11.

Indication of any immediate medical attention and special treatment needed

Note to physician

Treatment: Treat symptomatically.

5. Fire-Fighting Measures

Extinguishing media

Suitable extinguishing media: carbon dioxide, dry powder, alcohol-resistant foam, water spray

Unsuitable extinguishing media for safety reasons: water jet

Special hazards arising from the substance or mixture

Hazards during fire-fighting: carbon oxides, nitrogen oxides

Advice for fire-fighters

Protective equipment for fire-fighting: Wear a self-contained breathing apparatus.

Further information:

Cool endangered containers with water-spray.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Use personal protective clothing. Advice on product handling can be found in sections 7 and 8 of this safety data sheet.

Environmental precautions

Do not discharge into drains/surface waters/groundwater. Do not discharge into the subsoil/soil.

Methods and material for containment and cleaning up

Ensure adequate ventilation. Contain and collect spillage with non-combustible absorbent materials, e.g. sand, earth, vermiculite, diatomaceous earth and place in a suitable container for diposal

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according with the waste regulations (see section 13). Clean preferably with a detergent; avoid the use of solvents.

7. Handling and Storage

Precautions for safe handling

Provide good ventilation of working area (local exhaust ventilation if necessary). The workplace should be equipped with an emergency shower and eye-rinsing facility. Warn users about safety measures and precautions to prevent accidents.

Protection against fire and explosion:

Keep away from sources of ignition - No smoking. The relevant fire protection measures should be noted.

Conditions for safe storage, including any incompatibilities

Suitable materials for containers: High density polyethylene (HDPE), Low density polyethylene (LDPE), Polyethylenetherephtalate (PET), Polypropylene (PP), Carbon steel (Iron), tinned carbon steel (Tinplate)

Further information on storage conditions: Keep container dry. Keep container tightly closed in a cool, well-ventilated place. The entrance to storage rooms is to be granted only to appropriately trained personnel. Keep only in the original container. Avoid direct sunlight.

Storage stability:

Storage duration: 12 Months

8. Exposure Controls/Personal Protection

Components with occupational exposure limits

Alkanolamine

ACGIH TLV TWA value 5 mg/m3;

Advice on system design:

Use only in well-ventilated areas.

Personal protective equipment

Respiratory protection:

Wear respiratory protection if ventilation is inadequate.

Hand protection:

nitrile rubber (Buna N), Use suitable protective gloves made of nitrile rubber or butyl rubber. Please observe the glove manufacturer's instructions on permeability and ruptur times as well as the specific workplace conditions., Chemical resistant protective gloves (EN 374), Further information on penetration time is available from the manufacturer of the glove., The protection glove should be tested for its specific suitability (e.g. mechanical strength, product compatibility, anti-static properties).

Eye protection:

Tightly fitting safety goggles (splash goggles) (e.g. EN 166)

Body protection:

Chemical resistant protective clothing according to DIN EN 13034 (Type 6)

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General safety and hygiene measures:

Do not breathe vapour/spray. Avoid contact with the skin, eyes and clothing. Take off immediately all contaminated clothing. Keep away from food, drink and animal feeding stuffs. Hands and/or face should be washed before breaks and at the end of the shift.

9. Physical and Chemical Properties

Form: liauid Odour: odourless Colour: dark blue pH value: 9.2 - 10.4

(52.2 g/l, 20 °C)

No data available.

Freezing point: No data available. Boiling point: not determined Flash point: not applicable Flammability: not applicable Density: 1.043 g/cm3

(20°C)

Partitioning coefficient n-

octanol/water (log Pow):

Solubility in water: fully soluble Miscibility with water: miscible

10. Stability and Reactivity

Reactivity

No hazardous reactions if stored and handled as prescribed/indicated.

Oxidizing properties: not fire-propagating

Chemical stability

The product is stable if stored and handled as prescribed/indicated.

Possibility of hazardous reactions

None known

Conditions to avoid

Avoid freezing. Avoid heat. Avoid direct sunlight.

Incompatible materials

No substances known that should be avoided.

Hazardous decomposition products

Decomposition products:

Possible decomposition products: No hazardous decomposition products if stored and handled as prescribed/indicated.

11. Toxicological information

Primary routes of exposure

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Routes of entry for solids and liquids are ingestion and inhalation, but may include eye or skin contact. Routes of entry for gases include inhalation and eye contact. Skin contact may be a route of entry for liquefied gases.

Acute Toxicity/Effects

Acute toxicity

Assessment of acute toxicity: Based on available Data, the classification criteria are not met.

<u>Oral</u>

Type of value: ATE

Value: > 5,000 mg/kg (calculated)

<u>Inhalation</u>

Type of value: ATE Value: > 20.0000 mg/l Determined for vapor

Type of value: ATE Value: > 5.0000 mg/l Determined for mist

Dermal

Type of value: ATE Value: > 5,000 mg/kg

Assessment other acute effects

Assessment of STOT single:

Based on available Data, the classification criteria are not met.

Irritation / corrosion

Assessment of irritating effects: Based on available Data, the classification criteria are not met.

<u>Sensitization</u>

Assessment of sensitization: Based on the structure, there is no suspicion of a skin-sensitizing potential.

Aspiration Hazard

No aspiration hazard expected.

Chronic Toxicity/Effects

Repeated dose toxicity

Assessment of repeated dose toxicity: Repeated exposure to small quantities may affect certain organs.

Genetic toxicity

Assessment of mutagenicity: Based on available Data, the classification criteria are not met.

Carcinogenicity

Assessment of carcinogenicity: Based on available Data, the classification criteria are not met.

Reproductive toxicity

Assessment of reproduction toxicity: Based on available Data, the classification criteria are not met.

Teratogenicity

Assessment of teratogenicity: Based on available Data, the classification criteria are not met.

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Symptoms of Exposure

The most important known symptoms and effects are described in the labelling (see section 2) and/or in section 11.

12. Ecological Information

Persistence and degradability

Assessment biodegradation and elimination (H2O)

No data available concerning biodegradation and elimination.

Mobility in soil

Assessment transport between environmental compartments

No data available.

No data available.

13. Disposal considerations

Waste disposal of substance:

Observe national and local legal requirements.

Container disposal:

Contaminated packaging should be emptied as far as possible and disposed of in the same manner as the substance/product.

14. Transport Information

Land transport

USDOT

Not classified as a dangerous good under transport regulations

Sea transport

IMDG

Not classified as a dangerous good under transport regulations

Air transport

IATA/ICAO

Not classified as a dangerous good under transport regulations

15. Regulatory Information

Federal Regulations

Registration status:

Chemical TSCA, US released / listed